

511?



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE117-11181W1
Job Sheet 172028



Part No: RBE117-11181W1

Job Qty: 1 ea

Part Name: Main Rotor Drive Mounting Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 5/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Dwg. RBE117-11181W1 Rev.1 IPP Rev.A New issue 18/02/06 JFS Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab	1 pcs	5/11/18	5/11/18	0.00	0.00	Start Up Small Fab-4		MKC
110	Small Fab	1 pcs	5/11/18	5/11/18	0.00	1.00	Small Fab		MKC
120	QC	1 pcs	5/11/18	5/11/18	0.00	0.00	QC4		MKC
130	Packaging	1 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3		MKC
140	QC21-FG	1 Ea	5/11/18	5/11/18	0.00	0.00	QC21		MKC

Part Op 110 - 1-Press fit RBE117-11181W1-5 in RBE117-11181W1-3 as per Dwg. RBE117-11181W1-1. 2-Press fit RBE117-11181W1-17 in RBE117-11181W1-15 as per Dwg. RBE117-11181W1-13. 3-Engrave placard RB41011 using marktronic engraver 4-Transfer drill Dart placard RB41011 into Pelican case APP-1200-E 5-Deburr holes and remove chips from case. 6-Rivet Dart placard to Pelican case 7-Glue placard RBE117-11181W1-25 to RBE117-11181W1 foam as per DWG. 8-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Small Fab	5031242
APP-1200-E	Case	1 Ea (1 ea)	90-Small Fab	5052336
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Small Fab	5020410
RBE117-11181W1-11	Thrust Piece A~12mm	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-15	Support A~15mm	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-17	Guide Bolt A~15mm	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-19	Insert A~15mm	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-21	Forming Die A~15mm	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-23	Thrust Piece A~15mm	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-25	Contents Placard	1 Ea (1 ea)	90-Small Fab	5062070
RBE117-11181W1-27	Bottom Foam use in case APP-1200-E	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-29	Top Foam use in case APP-1200-E	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-3	Support A~12mm	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-5	Guide Bolt A~12mm	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-7	Insert A~12mm	1 Ea (1 ea)	90-Small Fab	
RBE117-11181W1-9	Forming Die A~12mm	1 Ea (1 ea)	90-Small Fab	



Container No: S071584

Part: RBE117-11181W1

Job No: 172028

Serial No/Batch: S071584

Revision: 1

Inspector:

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Date: 05/15/18



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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Small Fab	97524A032	4	263	0
	APP-1200-E	1	9	0
	RB41011	1	913	0
	RBE117-11181W1-11	1	0	0
	RBE117-11181W1-15	1	0	0
	RBE117-11181W1-17	1	0	0
	RBE117-11181W1-19	1	0	0
	RBE117-11181W1-21	1	0	0
	RBE117-11181W1-23	1	0	0
	RBE117-11181W1-25	1	5	0
	RBE117-11181W1-27	1	9	0
	RBE117-11181W1-29	1	9	0
	RBE117-11181W1-3	1	0	0
	RBE117-11181W1-5	1	0	0
	RBE117-11181W1-7	1	0	0
	RBE117-11181W1-9	1	0	0

Part Specifications

Specifications could not be found.

Plex 5/14/18 10:30 AM dart.logan.david